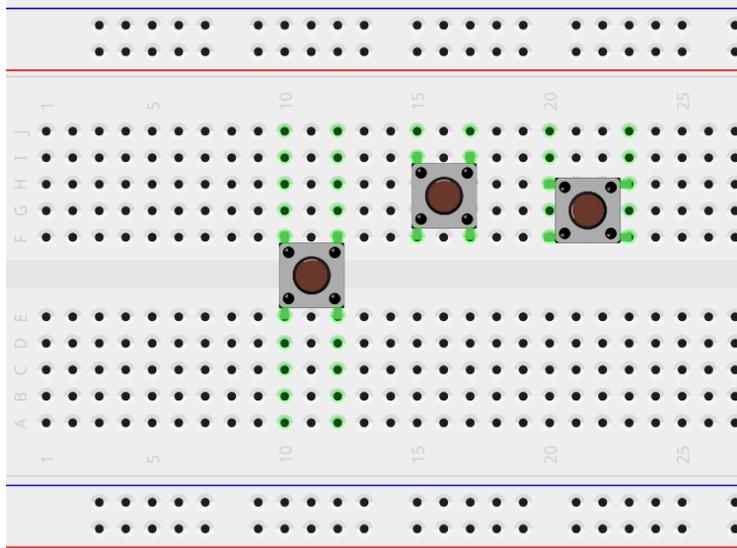


Closed book, closed notes, no calculator. **NOTE:** there are questions on both sides of this sheet

1. (6 points) Circle all correct button placements on the breadboard.



2. (8 points) Given the 3 data pairs $(x_i, y_i) = (1,1), (2,3), (3,4)$, compute the slope (m) of the least square line fit. (*show your work*)

$$m = \frac{n \sum x_i y_i - \sum x_i \sum y_i}{n \sum x_i^2 - (\sum x_i)^2}$$

3. (5 points) Which off the following affects DRO readout?

- Crank handle for z-translation of the entire cutting head assembly
- Spindle handle for z-translation of the drill chuck?

4. (6 points) The code below is written to show on the serial monitor the raw value from a sensor connected to pin A0. It is using a user-defined function that is missing some code. Complete the boxes where the code is missing.

```
void setup() {  
  Serial.begin(9600);  
}  
  
void loop() {  
  int sensorValue =  (A0);  
  Serial.println(sensorValue);  
}  
  
int Read (int pin){  
  int value = analogRead(pin);  
  return (  );  
}
```

7. (5 points) When clamping the pump block into the milling vise in preparation for the through hole, why do you need to make sure parallels are supporting the workpiece?

8. (5 points) *Choose one answer.* When operating the milling machine, in order to change the speed of the motor you need to

- a. Turn the motor off before changing the speed
- b. Keep the motor on when changing the speed
- c. It does not matter: motor can be on or off.

9. (5 points) *Select one or more answers.* In a polynomial curve fitting, when $R^2 \approx 1$, it means that

- a. The fit function follows the trend of the data
- b. The fit function does not follow the trend of the data
- c. The fit function is as good as approximating the data by its average

10. (5 points) On the Arduino Uno board, how many pins can be used for interrupts?